

Specification of Thermoelectric Module

TEC1-24126

Description

The 241 couples, 55 mm × 55 mm size single module which is made of our high performance ingot to achieve superior cooling performance and 70°C or larger delta T max, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

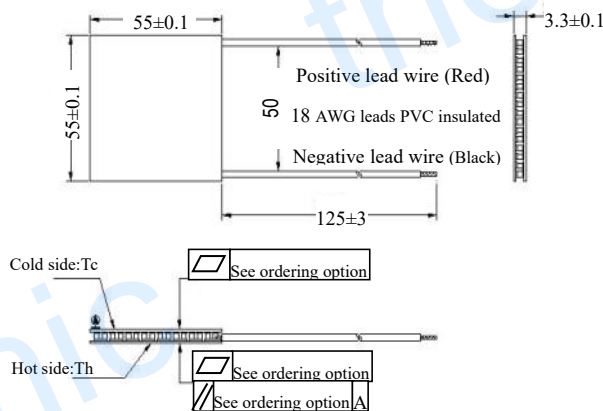
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Performance Specification Sheet

Th(°C)	27	50	Hot side temperature at environment: dry air, N2
DTmax(°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
Umax(Voltage)	30.36	32.69	Voltage applied to the module at DTmax
I _{max} (amps)	25.7	25.7	DC current through the modules at DTmax
QC _{max} (Watts)	488.6	533.5	Cooling capacity at cold side of the module under DT=0 °C
AC resistance(ohms)	0.90	0.96	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

A. Solder:

1. T100: BiSn (T_{melt}=138°C)
2. T200: CuAgSn (T_{melt} = 217°C)
3. T240: SbSn (T_{melt} = 240°C)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant

C. Ceramics:

1. Alumina (Al₂O₃, white 96%)
2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

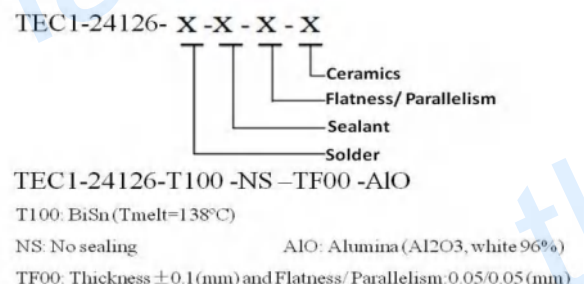
1. Blank ceramics (not metalized)
2. Metalized

Ordering Option

Suffix	Thickness / H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:3.3±0.1	0:0.1/0.1	125±3/Specify
TF	1:3.3±0.05	1:0.05/0.05	125±3/Specify

Eg. TF00: Thickness 3.3±0.1(mm) and Flatness 0.1/0.1(mm)

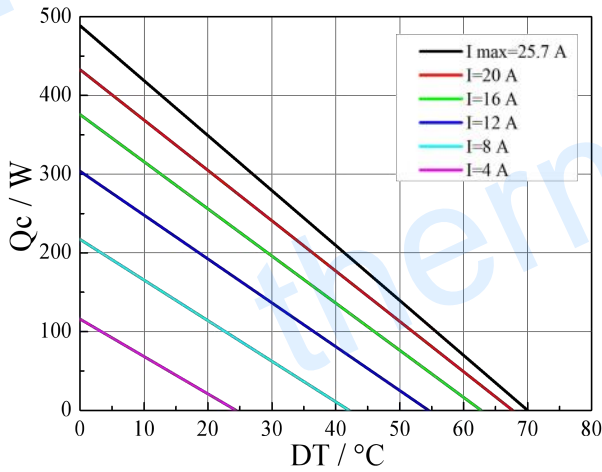
Naming for the Module



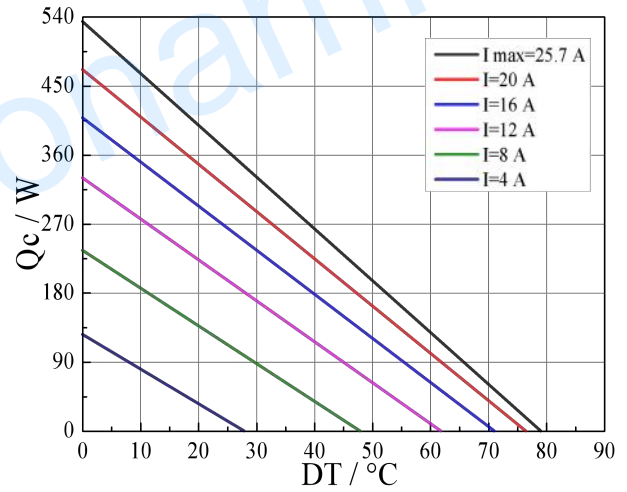
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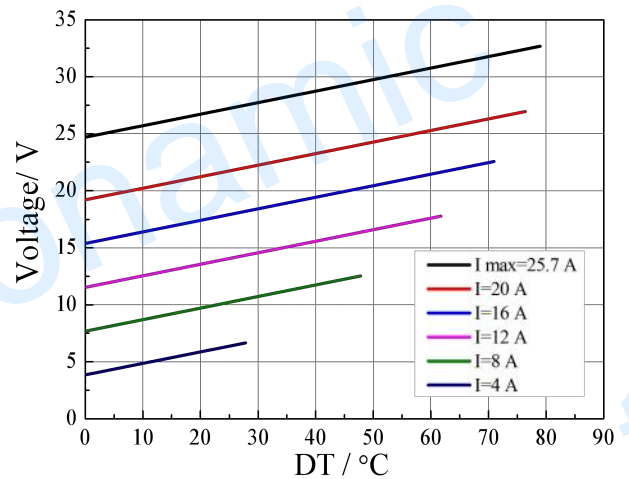
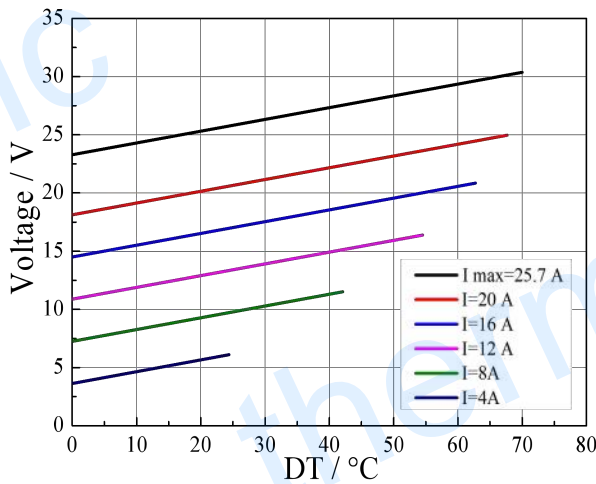
Performance Curves at Th=27 °C



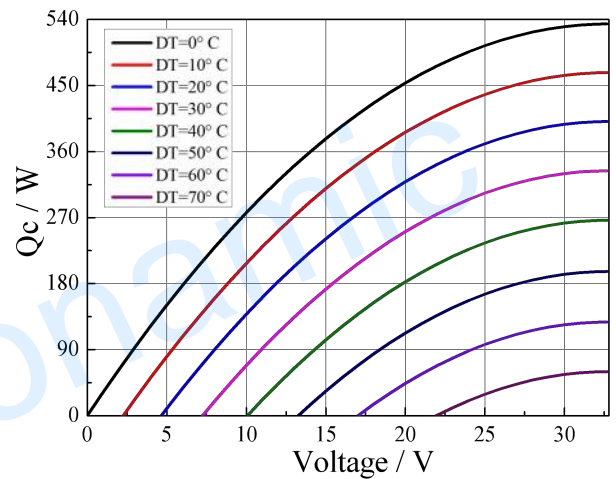
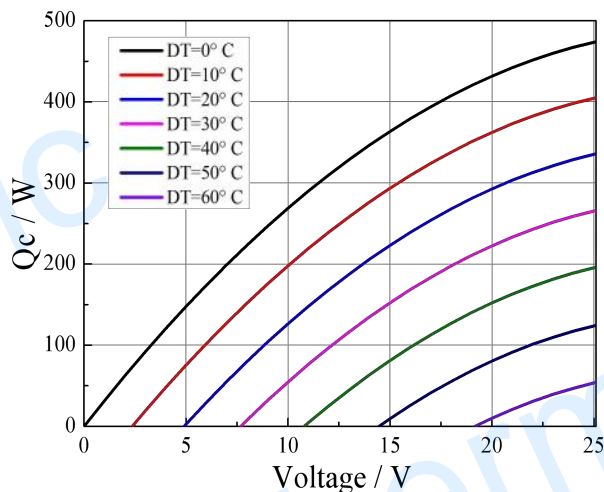
Performance Curves at Th=50 °C



Standard Performance Graph $Q_c = f(DT)$



Standard Performance Graph $V = f(DT)$



Standard Performance Graph $Q_c = f(V)$

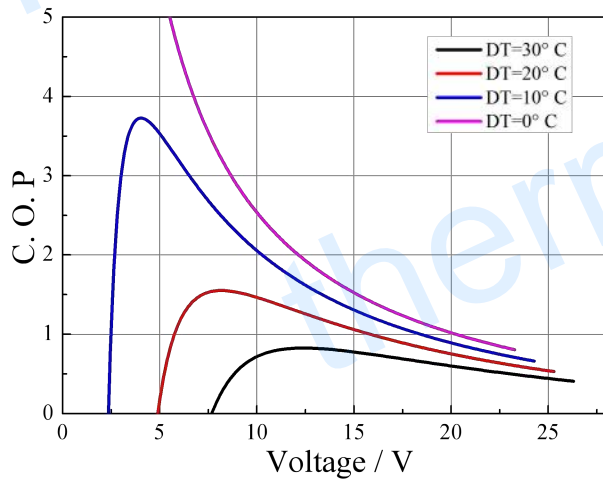
Creative technology with fine manufacturing processes provides you the reliable and quality products.

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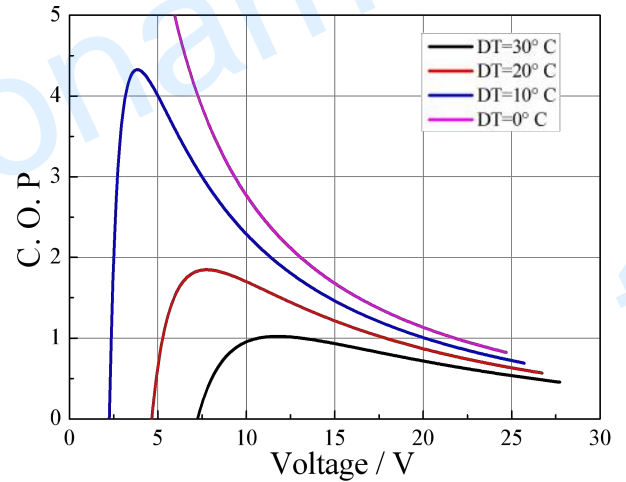
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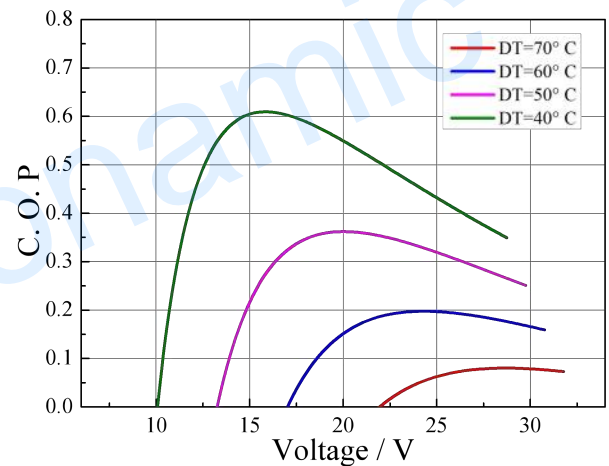
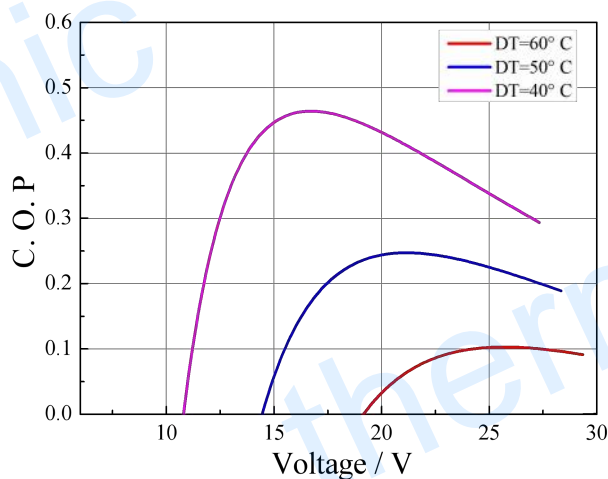
Performance Curves at Th=27 °C



Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Q_c /Input power ($V \times I$).

Operation Cautions

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I_{max} or V_{max}
- Work under DC